Laser Doppler Surface Velocity Meter

LV-7000 Series



Anytime anywhere, high sensitivity and high response detection



ονοζοκκι



Anytime anywhere Fast and easy non-contact detection High sensitivity and high-speed response Laser Doppler Surface Velocity Meter

The LV-7000 series Laser Doppler Surface Velocity Meter offers non-contact detection of velocity, velocity irregularity and displacement of rotating objects and moving objects.





Feature

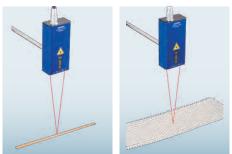
High sensitivity detection class 2 Laser product

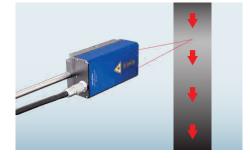
Not required laser protection glass



- Laser protection glass, laser controlled area and laser administrator are no longer required.
- Original optical system and demodulating circuit allow high sensitivity detection. Available to measure wide variety of targets.
- Red visible light allows easy, guick positioning and checking.

Non-contact detection, No-load measurement





- High spatial resolution with small laser-spot. Enables measurement of thin/tiny target including thread and narrow parts.
- Not necessary to worry about defects such as scratch, wrinkle, or transformation by laser detection.
- Hardly affected by flipping, shaking, or eccentricity. Slip or friction is not generated.
- Enables velocity measurement and length measurement in vertical movement, negative gradient movement, which are difficult to detect by contact-type detector.
- Extension speed/direction measurement of extensible materials including rubber, resin, and cloth.

Simple operation and high function

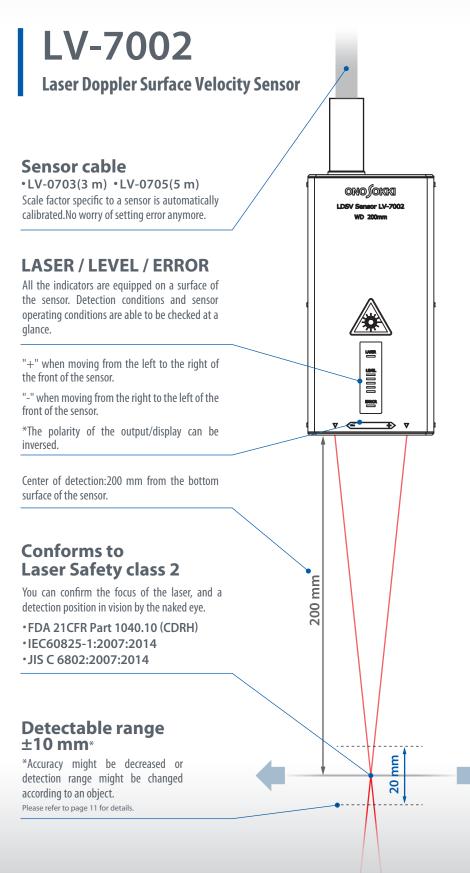




- Indicator on a compact sensor allows you to check the target and operating condition at the same time.
- High speed response of 800 m/s². Velocity after steep start from zero and before sudden stop are able to be detected.
- Difference measurement between two points by setting two speedometers.
- Easy to see numerical values by large LED display and stand jigs. Current setting conditions are clear at a glance.
- Simple and speedy operation with large function button.
- Selectable output signal format from analog, digital, and phase difference according to the usage.

Function

Detection, measurement and control all in one simple, compact unit



LASER

LASER switch

Allows you to switch the laser emission between ON (start) and OFF (stop). It starts in a switch OFF state at the time of power ON.

* Special mode to start with switch ON state at the time of power ON is available. (Modification for this mode is required before factory shipment.)

+/-

POLARITY selection switch Allows you to switch the polarity between negative and positive. You can apply the moving direction and polarity regardless of the suspending sensor direction.

KEY LOCK

Switches the key lock function between ON (enable) and OFF (disable). The function is used to disable all key operations except the KEY LOCK selection switch.

DETECT

OPTICAL SENSITIVITY selection switch to adjust in 4 levels. Wide variety of objects can be detected, such as transparent film, rubber, and building material.

CONNECT IN/OUT

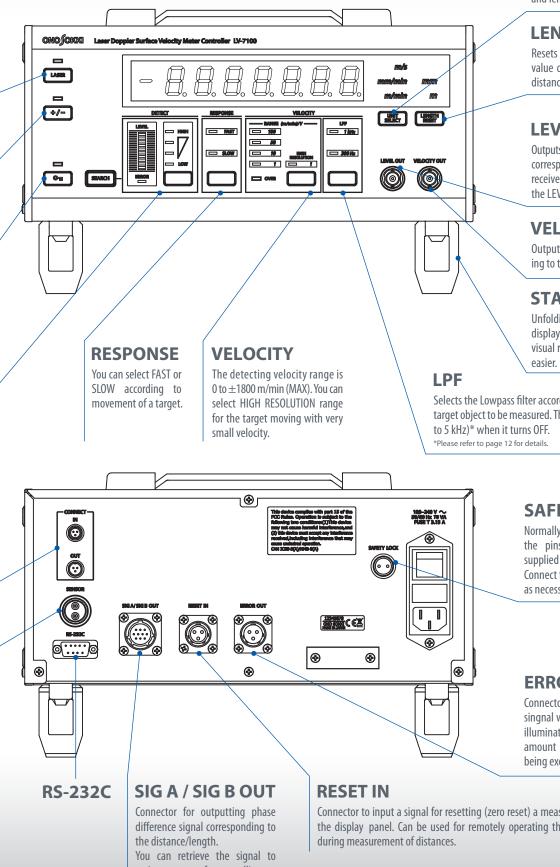
Connects two LV-7100 with each other, which allows simultaneous execution of LENGTH RESET.

SENSOR

Sensor input connector

LV-7100

Laser Doppler Surface Velocity Meter Controller



UNIT SELECT

Switches the indication unit to be displayed on the display panel among velocity, distance, and length.

LENGTH RESET

Resets (zero reset) the measured value currently displayed in the distance measurement.

LEVEL OUT

Outputs the voltage (0 to14 VDC) corresponding to the level of received laser beam displayed in the LEVEL indicator.

VELOCITY OUT

Outputs the voltage corresponding to the velocity $(\pm 10 \text{ V})$.

STAND JIG

Unfolding stand iig allows the display panel tilted to make the visual recognition and operation

Selects the Lowpass filter according to the velocity of the target object to be measured. The band is widen (from DC

SAFETY LOCK

Normally used by short-circuiting the pins with connecting the supplied safety lock connector. Connect to area sensor or interlock as necessary.

ERROR OUT

Connector for outputting the singnal when the ERROR indicator illuminates in red with the amount of received laser beam being excessive or deficient.

various counters for controlling.

Connector to input a signal for resetting (zero reset) a measured value displayed on the display panel. Can be used for remotely operating the LENGTH RESET switch

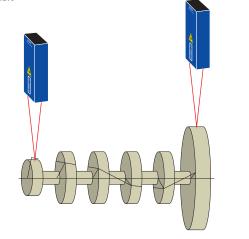
Application

More correct understanding of phenomena, more precise evaluation, and quality improvement of materials or parts.

- Building materials
 Sheet
- Printing machine Printer •
- Office automation equipment
- Carrier machine · Convayor · Belt
- Transmission machine Pulley Transmission belt
- Take-off line Cutting to standard length
- Tire · Roller

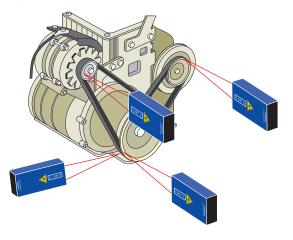
Torsion • torsional vibration measurement

Transmission machine, Drive-train, Rotating shaft, Turbin, Forged crankshaft



Behavior measurement of pulley/ belt

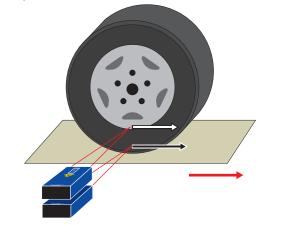
Velocity, slipping, expand or contract, and differential of a belt, Crank pulley, Alternator, Compressor, Compression machine



- Converting
- High function film
- Woven fabric Nonwoven fabric Textile
- Plastic · Rubber · Resin
- Wire · Copper wire · Thread
- Paper · Fiber

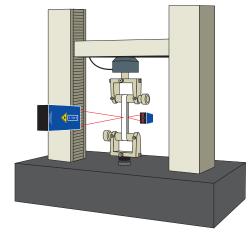
Behavior measurement between a tire and grounding surface

Velocity difference, Peripheral velocity change • difference, Torsion deformation, Slip



Measurement for material evaluation

Stretching position detection, Difference detection of stretching position, and stretching velocity, Behavior of compression/stretching



Promises a reduction in wasted material

Paper: Feeding velocity • irregular velocity, meander amount, length

Belt: Irregular velocity, meander amount, length

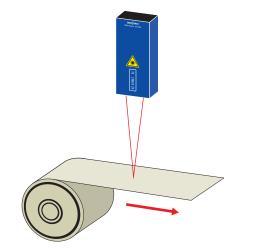
Gear reducer: Irregular rotation velocity, transmission error

Belt: transmission, slip

Torsion vibration

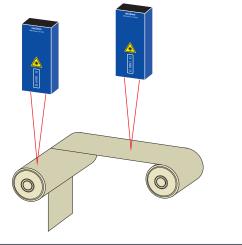
Velocity • Irregular velocity measurement

Paper, film, rubber, woven cloth, nonwoven cloth, textile, plastic



Slipping amount measurement at conveying

Printer, photo copying, scanner, paper, woven cloth, nonwoven cloth, textile, plastic



Roller: Irregular velocity, irregular rotation, position

Hydraulic cylinder, actuator: Extending and retracting velocity

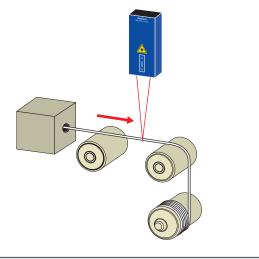
Roll, film: Slip, velocity difference

Extruder, take-off machine: Velocity, length

Wire, pipe: Feeding length, return length

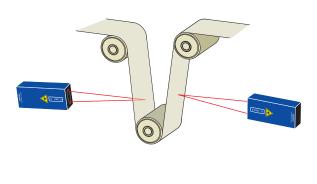
Length measurement when winding

Thread, copper wire for elevator, hose, harness, coated wire material



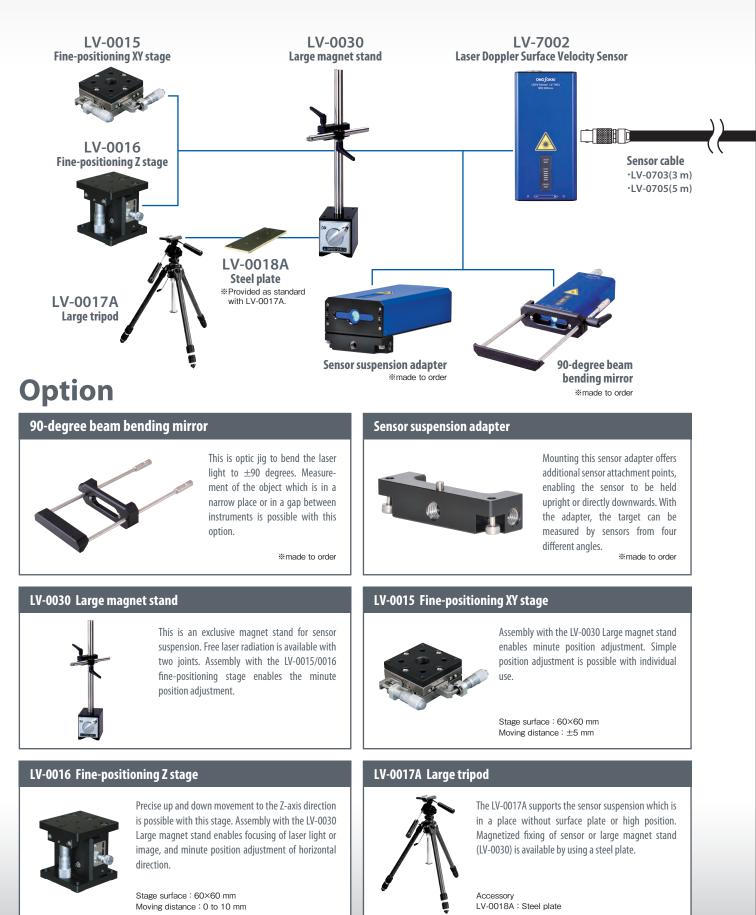
Vertical • negative gradient of conveyance

Velocity and velocity irregularity at points of 90-degree and even over-90-degree change of transport direction including paper, film, rubber, woven cloth, nonwoven cloth, texile, plastic etc.



System Configuration

Detection, data processing and analysis • Fully supported by Ono Sokki





*Please refer to exclusive brochures for more details of DS-3000 series, CF-9000 series, DR-7100, and OS-2000 series.

LV-0772 Connection kit



The LV-0772 connects two LV-7100 Laser Doppler Surface Velocity Meter Controllers to make the detection of 2 channels easy. Simultaneous distance/ length reset of two units are available by connecting them.

LV-0791 Storage trunk



In addition to the LV-7000 system set, optional equipment including a large magnet stand, sensor suspension adapter etc. can be stored in this dedicated storage trunk.

Included equipment

- LV-7002 × 1
- LV-7100 × 1
- LV-0703 or
- LV-0705 × 1
- LV-0030 × 1
- LV-0015 × 1
- LV-0016 × 1
- 90-degree beam
- bending mirror
- Sensor suspension adapter
- Instruction manual
- AC cable





90-degree beam bending mirror <Example of usage>

Measurement Principle

Measurement principle 1 \sim Detection of moving object velocity \sim

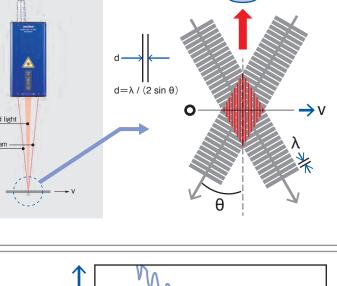
- 1) Interference fringe is generated in the intersection of 2 laser beams in angle at 2θ.
- 2) Particle passes through in the range of interference fringe. (Particle=target object)
- 3) When the particle passes through the interference fringe, the laser beam is lighted in alternate shifts as light > dark > light > dark....

light > dark > light > dark . . . The frequency of the scattering bright and dark fringes caused by the particle can be expressed using the equation f = v/dwhere v is the velocity of the particle and d is an interval of the fringes.

- 4) Based on the scattered light (back scattering) received by the light detecting part of the sensor, the frequency f is calculated.
- 5) The interval d of interference fringe is fixed, so the velocity v is able to be obtained.



Unless the direction and polarity of the moving target are known, its velocity fluctuation and other irregularities cannot be detected. To solve this issue, the frequency of one of two laser beams is shifted using acousto-optic modulators (AOMs) so that the interference fringes move at a velocity corresponding to the frequency shift Δf to make it possible to detect the direction and polarity of velocity v.



The direction and polarity are determined by whether the frequency strength f 'of the scattered light which has been detected at receiver is higher or lower compared to the shift frequency.

 $f' \le \Delta f$: Frequency lower than shift frequency $f' \ge \Delta f$: Frequency higher than shift frequency

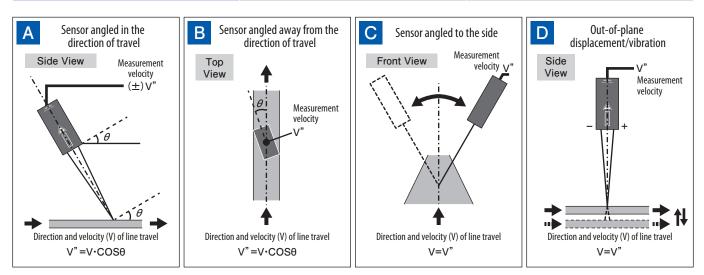
Sensor location relative to the target and associated error

Measurements can have errors depending on the location of the sensor relative to the target. By knowing the relationships between the relative locations and measurements, even better results can be obtained.

Sensor location relative to the target		Impact on measurement accuracy	Note
Α	Sensor angled in the direction of travel	Smaller-than-actual velocity	Velocity smaller by the magnitude of the angle $(\mbox{cos}\theta)$
В	Sensor angled away from the direction of travel	Smaller-than-actual velocity	Velocity smaller by the magnitude of the angle $(\mbox{cos}\theta)$
С	Sensor angled to the side	None	Signal-to-noise ratio needs to be monitored for a possible drop.
D	Out-of-plane displacement / vibration	The greater the vertical displacement, the lower the accuracy.	Please refer to the specification for the LV-7002.

Velocity

0



Specification

LV-7002 Laser Doppler Surface Velocity Sensor

Detection method	Laser Doppler system, back-scatte	ering differential type				
Detection polarity		the right of the front of the sensor				
Distance accuracy	±0.2 % or less	At 25 °C by distance evaluation on the standard surface by Ono Sokki.				
	Laser safety class	Class 2 IEC60825-1:2007:2014 (JIS6802:2014)				
		$\lambda = 1550 \text{ nm}$				
	Measuring laser light	less than 10 mW	CW oscillation			
		$\lambda = 635 \text{ nm}$				
	Aiming laser light	less than 1 mW	CW oscillation			
Laser beam	Laser beam spot size	$2 \text{ mm} \times 1 \text{ mm}$ oval	Long span in a direction parallel with a moving object			
		Aiming light source:10000 hours or more (25°C) * Theoretical calculated value	When the output light is less than specified range, th LASER LED at controller side is flashed and the			
	LD light source life	Measurement light source: 10000 hours or more *Theoretical calculated value	measurement light is turned off.			
	Center of detection length	200 mm *from the bottom surface of the s	ensor			
Detection length		±4 mm detection accuracy: ±0.2 (of reading) % or less	×1			
	Detection range (depth)	±10 mm detection accuracy:±5 (of reading) % or less	*Length evaluation by our standard plane at 25° C.			
	Scale factor	Automatically read out to the controller fro	om the sensor.			
Detection	Detection velocity range	0 to ±1800 m/min				
velocity	Maximum tracking acceleration	800 m/s ² or more				
		Thread nominal diameter: M8	Appropriate tightening torque requirement (6 N•m: corresponds to 0.5T type)			
	Screw hole for LV-0030	Number of holes: 1	I			
	Large magnet stand	Position: Sensor reference surface part, detection center axis				
Sensor		Depth: 8 mm or more				
suspending		Thread nominal diameter:M4	Appropriate tightening torque requirement (1.5 N·m) Increased strength by helical insert processing			
	Screw hole for sensor	Number of holes: 4				
	suspension	Position: Sensor reference surface part, four corners				
		Depth: 4 mm or more				
		Thread nominal diameter: M3	Appropriate tightening torque requirement (0.6 N · m) Increased strength by helical insert processing			
Option	Screw hole for 90-degree beam bending mirror	Number of holes: 2				
		Position: Sensor front surface part				
		Depth: 3 mm or more				
Light receive	Light receive signal level(SIG LEVEL)					
sensitivity monitor	Light receive signal error(ERROR)	LED (red) lights up when demodulation error is occured.				
Laser radiation monitor(LASER)	LED (green) lights up when laser f	for measurement is radiated.				
Outer dimensions	W 75 mm x H 40 mm x D 155 mm					
Weight of the main unit	Approx. 750 g	Not including option/ cable				
		FDA 21CFR Part 1040.10 (CDRH)				
	Laser safety	IEC60825-1:2007:2014				
		JIS C 6802:2007:2014				
Conforming	EMC standard	FCC(Part15B):2015				
standard		CANADA EMI standard (ICES-003):2016				
		EN61326-1:2013 class A Table2				
	Safety	EN61320-1.2013 Class A lable2				
Operating	Temperature range	0 to 40 °C				
environment	Humidity range					
	Temperature range	20 to 80 % (with no condensation) -10 ℃ to 50 ℃				
Storage environment	1 0					
environment	Humidity range	20 to 80 % (with no condensation)				

Specification

LV-7100 Laser Doppler Surface Velocity Meter Controller

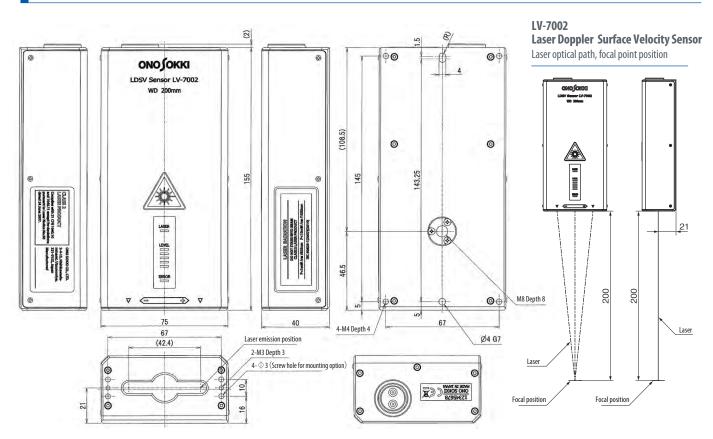
Sesnor input	1 Detection value its manual	Rear panel side 0 to ±1800 m/min						
Detection	Detection velocity range	0 to ±1800 m/min 800 m/s ² (MAX)	When [EAST] is colored at DESPONISE					
velocity	Tracking acceleration	400 m/s ² (MAX)	When [FAST] is selected at RESPONSE. When [SLOW] is selected at RESPONSE.					
		±10V(20V p-p)				reult protoction		
	Output voltage	±10 v (20 v p-p)	When input side impedance is 100 k Ω or more. *Short circuit protection					
		Polarity	"+ voltage" when moving from the left to the right of the front of the sensor "- voltage" when moving from the right to the left of the front of the sensor *Reversible					
	Output impedance	50 Ω or less	Should be received at 100 k Ω or more of impedance (input side			ut side).		
	Output terminal format	BNC (receptacle)	Front panel sid					
	Cutoff frequency	quency 5 kHz LPF GAIN fc=-3 dB						
			e [RANGE] on the front panel					
	Velocity range (VELOCITY-RANGE)	180 (m/min) /V		Measurement lower limit: 0.54 m/min or less in rms value*1				
		50 (m/min) /V 10 (m/min) /V		Measurement lower limit: 0.50 m/min or less in rms value*1 Measurement lower limit: 0.03 m/min or less in rms value*1				
		1 (m/min)/V		Measurement lower limit: 0.03 m/min or less in rms value*1 Measurement lower limit: 0.003 m/min or less in rms value*1				
		1 (m/min)/V 1 (m/min)/V (HIGH-RESOLUTION) fc=10 Hz		Measurement lower limit: 0.003 m/min or less in rms value*1 Resolution: 0.01 m/min or less in rms value*1 *GAIN fc=-3 dB				
		Velocity range over						
Velocity output		180(m/min)/V		LED (red) lights up when upper limit of each range is 1 % over. ±1 % (F.S) or less				
(VELOCITY OUT)		50(m/min)/V			(F.S) or less			
	Linearity	10(m/min)/V		$\pm 2\%$ (F.S) or less				
	※ Excluding DC offset	1 (m/min)/V			(F.S) or less			
		. ,	$\frac{123}{(1.3)}$ or less min//V (HIGH-RESOLUTION) fc=10 Hz $\pm 5\%$ (F.S) or less					
		180(m/min)/V		±90 m	/min or less			
		50(m/min)/V		±25 m	/min or less			
	DC offset	10(m/min)/V		±5 m/ı	min or less	With in the operating temperature range		
		1 (m/min) /V		±0.5 m	n/min or less	temperature range		
		1 (m/min)/V (HIGH-RESOLUT	ION) fc=10 Hz	±0.05 ı	m/min or less			
	Low-pass filter	Select with the button in the	[LPF] on the fro	nt pane	1			
	(VELOCITY-LPF)	1 kHz	GAIN fc=-3 dB	(allowar	nce +2.0 dB)			
		300 Hz		(
		OFF	GAIN fc=5 kHz	(-3 dB)				
	Output waveform	2-phase square wave output	Hi:2.5 V or mor					
		Line driver output	Lo:0.5 V or less					
		Line driver output	Response time: up to 1 MHz					
	Output format		Hi:10.5 V or more					
		Totem-pole output	Lo:0.5 V or less					
			Response time: up to 100 kHz					
	Phase difference	90 °±60 °	T:cycle T/4±T/6					
	Duty ratio	50 %±20 %	T:cycle T/2±T/5					
Phase difference	Shape of output terminal	NJC-2010-RF (receptacle)	Rear panel side made by NANABOSHI ELECTRIC MFG CO.,LTD.					
output		Dividing ratio 1						
(SIG A / SIG B)		Dividing ratio 2						
		Dividing ratio 4	-					
		Dividing ratio 8	-					
		Dividing ratio 16	The phase diffe	erence a	nd the duty ratio above			
		Dividing ratio 32	1					
		Dividing ratio 64						
		Dividing ratio 128						
		Dividing ratio 256						
	Pulse width selection	Dip-switch setting	Rear panel side	5				
		7-segment LED (green)						
		7-digit + polarity (1-digit)						
	Display unit	Decimal point	Fixed in the unit or velocity range					
		Display update interval	0.1 s					
		Max. display length	9999.999 m					
		Distance reset	et 0 reset the distance in the front panel side [LENGTH RESET] 0 reset the distance in the rear panel side [RESET IN]					
Display section		Selectable with [UNIT SELECT] button on the front panel						
	Unit selection	Speed m/s, mm/min, m/min						
		Distance m, mm						
		Distance	Flashing display					
	Display of signal level reception error	Flashing display	,					
	reception error	Flashing display						
			/ 7-segment LED					

		Output terminal format		10-segment LED (green) array display			
		output terminarionnat	BNC (receptacle))	Front panel side		
	ght receive signal level Itput	Output signal	0 to 14V				
	EVEL OUT)			5	nt receive signal level		
Light receive	,	Frequency response	GAIN fc=5 kHz(-3	3 dB)			
Ligh	ht receive signal level error display ETECT-ERROR)	LED (red) lights up when the light receive level is decreased.					
		Output terminal format NJC-163-RF (Receptacle)					
	ght receive signal vel error output	Output method Open collector (negative logic)					
	RROR OUT)	Output withstand voltage 30 V or less					
		Sync current 50 mA or less					
	arch(DETECT-SEARCH)	Search operation with [SEARCH] button on the front panel					
	andard	RS-232C					
	onnector	D-sub 9-pin	Rear panel side				
	-	Data signal speed (bit/ second)	mmunication method Asynchronous full-duplex				
	-	Character length					
Serial interface	mmunication	Parity bit	8 bits None				
(NJ-ZJZC)	ecification	Start bit	1 bit				
	-	Stop bit	1 bit				
	-	Terminator	CR+LF				
		Flow resistance	None				
Polarity switch	larity inversion with the	Polarity inversion of digital displa	У				
Polarity switch [+/-	/-] button on the front panel	Polarity inversion of velocity outp	out voltage				
LEC	D (red) lights up while pola	<u> </u>					
(22222)	rminal format	NJC-163-RM (Receptacle)	Rear panel side				
		Non-voltage a contact					
Surcey lock	put terminal format	RM12BRD-2S (Receptacle)	*Short-circuit pro	ocessing	g part is supplied as standard.		
connection (SAFETY LOCK) Inp	put method	Non-voltage a contact input					
		Laser is radiated when device is s			an it is ON		
	N/OFF with the [LASER] but	Aiming laser's lifetime warning	LED (green) light Flashing approx.				
Laser radiation ON/OFF Wa	arning display	Laser light failure	Flashing approx. 0.1s interval				
(LASER)		Always start with LASER OFF whe					
Fail	il safe function		on board type which starts laser emission when the power is turned ON.				
Laser receiving Las	ser receiving level setting	4 ranges					
level setting	lect with the button in the	[LOW to HIGH] of the front panel. *LOW is selected		ected at the time of shipment.			
Sel	lect with the button in the	[KEY LOCK] selection switch of the	e front panel.				
ney lock	lect	Press and hold the button for app	prox. 2 seconds.	* LED (v	white) flashes while selecting.		
	incel	Press and hold the button for app					
Кеу	y locked range	Lock all key operation except [LA	SER] ON/OFF				
Controller Sig	gnal connection	Number of connection units			with electrical connection		
connection		Function when connected with a		Resets	the distance of LV-7100 (2 units) at the same time.		
(CONNECT IN / OUT) Cas	se connection	Connecting two LV-7100 on top and bottom positions (stacking) are available.		*LV-072	72 Connection kit is required.		
	mperature range	0 to 40 °C					
_	umidity range	20 to 80 % With no condensation					
	mperature range	-10 °C to 50 °C					
Hui	umidity range	20 to 80 % With no condensation					
Power Inp	put voltage	100 to 240 VAC 50/60 Hz					
requirement	wer consumption	Less than 70 VA					
	N/OFF by locker switch	Less than 70 VA Rear panel side					
	rced-air cooling						
	W 310 X H 135 X D 176 Excluding handle/ protruded section						
	oprox. 3 kg	Controller only					
	power cable ×1	YC-1 2M GY		For Japan use (for AC100 V)			
	FETY LOCK connector ×1	RM12BPE-2PH (processed short circuit)		HIROSE ELECTRIC CO., LTD.			
	SET IN connector ×1	NJC-163-PF		Nanaboshi Electric Mfg.Co,Ltd.			
EDI	ROR OUT connector ×1	NJC-163-PM		Nanab	oshi Electric Mfg.Co,Ltd.		
Accessory		NJC-2010-PM		Nanab	oshi Electric Mfg.Co,Ltd.		
Accessory	G A/SIG B OUT ×1	NJC-2010-PIVI					
Accessory	G A/SIG B OUT ×1 gnal cable (1.5m) ×2	MX-101					
Accessory SIG Sig Bac					in a fuse holder of main unit.		

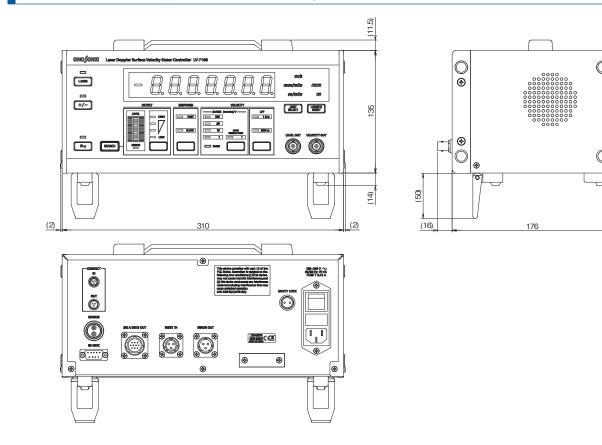
*1: Condition (FFT Power Spectrum, 5 kHz range measurement by using reference measurement target, PEAK value.)

Outer Dimensions (Unit: mm)

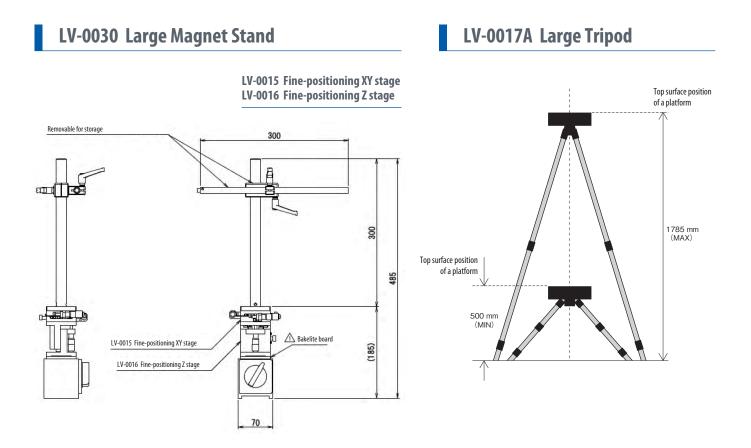




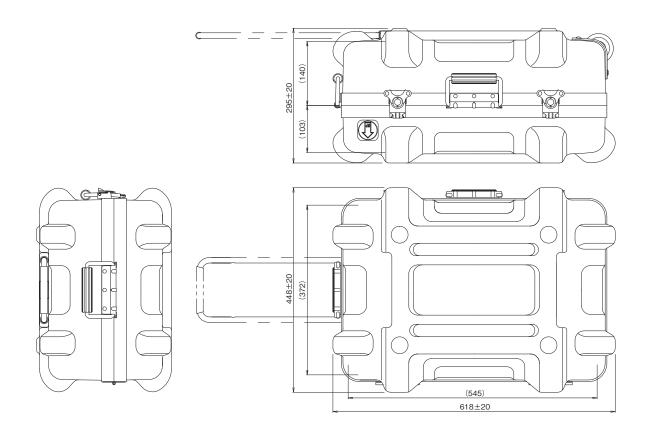
LV-7100 Laser Doppler Surface Velocity Meter Controller



(11)



LV-0791 Storage Trunk



LV-7000 series Laser Doppler Surface Velocity Meter

Model name	Product name	Description
LV-7002	Laser Doppler Surface Velocity Sensor	WD=200 mm
LV-7100	Laser Doppler Surface Velocity Meter Controller	
LV-0703	Sensor cable	3 m
LV-0705	Sensor cable	5 m
LV-0772	Connection kit	2 sets, for LV-7100
LV-0791	Storage trunk	Storage for 1 set

Label



ONO SOKKI CO., LTD. 2-4-13, Nishikawada-minami, Utsunomiya, 321-0155, Japan Manufactured

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation. CAN ICES-3(A) / NMB-3(A)

Peripherals

RP-7400 series Roller Encoder



RV-3150 Reversible Counter

Feature

Feature

Multiple ratio selection, ratio compensation, offset,

decimal point selection, counting direction selection

External output: comparator

Analog, BCD, RS-232C

(Setting for comparator: 4 types

are able to be saved as conditions.)

Number of pulses: Selectable from 120, 200 or 1200 P/R

 Output method (4 types)
 Totem-pole output (standard) •Emitter output (option) Collector output (option) •Open collector output (option)

Specification

Roller circumference Output pulse

Velocity range Measurement unit

Output waveform Output voltage Output method

Applicable detector Operating temperature range Vibration resisntance

Power requirement Weight

Specification

Sensor input signal

Input frequency range

External control signal Input signal type

Outer dimensions Power requirement

Function

Weight

Input signal format

Power supply for sensor

120·200 P/R 1200 P/R

: 200 mm (tolerance :0 to -0.2 at 20°C) : for velocity : 120 P/R, 1200 P/R for length : 200 P/R : 0 to 600 m/min : 1200 P/R; 0.01 m/min 120 P/R; 0.1 m/min 200 P/R; 1 mm 2-phase square wave : Hi; 10 V or more, Lo; 0.5 V or less : Totem-pole output (standard) Emitter output (option) Collector output (option) Open collector output (option) RV-3150, TM series : 0 to 50°C : 19.6 m/s² (2 hours for each 3 directions) 10 to 150 Hz sweep, 20 cycles : 12 VDC±5 %(100 mA or less)

: Approx. 400 g

: Single phase or 90-degree phase difference square waveform Voltage signal (Hi; 4 to 30 V, Lo; 0 to 1 V) line receiver (conforms to RS-422A) DC to 100 kHz : 5±0.25 VDC,12 ±0.6 VDC (select either of them) Reset, gate, offset, key protect : Voltage input (Hi; 4 to 5.25 V, Lo; 0 to 1 V) Non-voltage contact input : Number of multiplyings (1/2/4) Ratio (0.000001 to 0.999999),

ratio (0.00000 to 0.5959595), offset (0 to ±999999), comparator (setting range:0 to ±999999, 2-stage) : 144(W) x 72 (H) x 180 (D) mm (not including protruded section) : 100 to 240 VAC, 50/60 Hz

Approx.1.3 kg



U.S.A.

WORLDWIDE ONO SOKKI CO., LTD.

1-16-1 Hakusan, Midori-ku, Yokohama, 226-8507, Japan Phone : +81-45-935-3918 Fax : +81-45-930-1808 E-mail : overseas@onosokki.co.ip

THAILAND

Ono Sokki Technology Inc. Ono Sokki (Thailand) Co., Ltd. 2171 Executive Drive, Suite 400, 1/293-4 Moo.9 T.Bangphud Addison, IL. 60101, U.S.A. A Pakkred Phone : +1-630-627-9700 Fax : +1-630-627-0004 Nonthaburi 11120, Thailand Phone : +66-2-584-6735 E-mail : info@onosokki.net Fax : +66-2-584-6740 E-mail : sales@onosokki.co.th http://www.onosokki.net

INDIA

Ono Sokki India Private Ltd. Plot No.20, Ground Floor, Sector-3, IMT Manesar Gurgaon-122050, Haryana, INDIA Phone : +91-124-421-1807 Fax : +91-124-421-1809 E-mail : osid@onosokki.co.in

*Outer appearance and specifications are subject to change without prior notice. URL: https://www.onosokki.co.jp/English/english.htm

P.R.CHINA

Ono Sokki Shanghai Technology Co., Ltd. Room 506, No.47 Zhengyi Road, Yangpu District, Shanghai, 200433, P.R.C. Phone: +86-21-6503-2656 Fax +86-21-6506-0327 E-mail : admin@shonosokki.com