# **ONO** SOKKI

#### Digital Tachometer

# **TM-3100** Series Instruction Manual (specifications)

This manual describes functions, specifications, setup procedures, precautions, etc. for use of the TM-3100 Series Digital Tachometer. To ensure proper use of the TM-3100 Series Digital Tachometer, please thoroughly read this manual. After reading this manual, keep it carefully

#### •Warnings and Cautions

In this document precautions are classified into two categories: WARNING and CAUTION. This depends on the degree of danger or damage possible if the precaution is ignored and the product is used incorrectly.

<u>Marning</u>	This symbol is used to indicate precautions where there is a risk of death or serious personal injury to the operator if the product is handled incorrectly.
•	

This symbol is used to indicate precautions where there is a risk of some personal injury to the operator or only material Caution damage to the product if the product is handled incorrectly.

The TM-3100 Series Digital Tachometer has been tested under strict inspections for normal operation before shipment

When unpacking the unit, make sure that none of the parts have been damaged during transportation and that the product operates normally referencing this manual

If any part is damaged or the product does not operate as described in this manual, contact your dealer or Ono Sokki sales office nearby.

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#### Notice

When you export or bring abroad Ono Sokki products (including services), it is required to get the export license and others from your government in compliance with the export control law in your country.

#### Warranty conditions

- This product is covered by a warranty for a period of one year from the date of shipment from manufacturer.
- This warranty covers free-of-charge repair during the warranty period for defects occurred while the product is used under normal operating conditions according to descriptions in this manual and notices on the unit label
- For free-of-charge repair during the warranty period, contact your dealer or your nearest Ono Sokki sales office nearby
- Even during the warranty period, the following failures will be handled on a fee basis.
- a) Failures or damages occurring through misuse, misoperation, o modification
- b) Failures or damages occurring through mishandling (dropping) during transportation after shipment.
- c) Failures or damages occurring through natural calamities (fires, earthquakes, flooding, and lightening), environmental disruption, or bnormal voltage
- d) Replenishment of expendable supplies, spare parts, and accessories.
- \* This warranty does not limit any legal rights of customers.
- \* For repairs after the warranty period expired, contact your dealer. If the function of the product could be maintained through repair, it will be andled on a fee basis
- \* This warranty covers only the product itself; it does not cover any damages resulting from failures of the product.

# ONO SOKKI

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## **Observe the Following Points before Use**

### 

#### Warnings on installation

- · Do not operate the instrument in locations where there is gas or steam. Using the instrument where there is steam or combustible or explosive gas may cause an explosion
- Using this instrument in a location where the temperature exceeds the specified operating temperature range may cause fire.
- Do not block the heat radiation system. There is a risk of fire if heat builds up inside the instrument. Place the instrument away from the wall on locations with the best ventilation possible.
- Do not splash or spill water on the instrument. There is a risk of fire or electric shock due to short or increased heat. If you get water inside the instrument, turn OFF the power immediately and contact your dealer or Ono Sokki sales office nearby as soon as possible.

#### Warnings on wiring

- Do not disassembly the instrument. Use of the instrument without its casing or while taken apart may result in damage to instrument or electric shock. When internal adjustment, inspection or repairs are required. contact your dealer or Ono Sokki sales office nearby
- Be sure that the power supply meets specified voltage and frequency requirements. Using power supply with other voltage or frequency requirements may
- result in electric shock, fire, or damage to the instrument. Before touching parts of voltage/current output section or circuits
- connected thereto, make sure that the power is OFF. Touching such circuits without turning the power OFF may result in electric shock. In addition, be sure to insulate the circuit to withstand the
- output voltage and current. When the power supply terminal block and the comparator output inserted into the A slot are used, be sure to attach the supplied terminal block cover
- because there is a risk of electric shock.

#### Warnings on activation and maintenance

- plug. There is a risk of electric shock from conducted lightning.
- · If you perceive smoke noise or abnormal odor coming from the instrument or if you accidentally drop or damage it, unplug the instrument immediately. Using the instrument under such conditions may cause fire or electric shock

Contact your dealer or Ono Sokki sales office nearby as soon as possible.

### Cautions on installation

- · Be sure to built this product in a metal panel
- · Make sure that none of screws of the terminal block on the rear panel is loose Make sure that cable coating is neither torn nor damaged (particularly in
- the case of a long cable). · Make sure that the input signal maintains the initial signal level.
- When installing the instrument in a panel, make arrangements so that the temperature around the instrument, not around the panel, exceeds the rated temperature range  $(+50^{\circ}C)$ .
- When multiple Digital Tachometers are attached on a panel, refer to the panel cut-din

### Overview 1.Overview

The TM-3100 Series Digital Tachometer, a rotational display unit of the DIN specification size, makes it possible to select a desired input pulse and display directly read values in relation to detectors.

#### 2.Features

- Input frequency range 0.1Hz to 100kHz
- · A fluorescence indicator tube of the display has better visibility • DIN specification size (96 x 48 mm)
- · Direct read value conversion function
- Output method selection TM-3110 : Basic type TM-3120 : With the BCD(open collector) output function TM-3130 : With the analog output function

TM-3140 : With the comparator output function

### 3. Product configuration (including accessories)





Do not install the instrument in locations where there is oily smoke or

Electricity could conduct through the oil, water vapor, or dust resulting in

Do not install the instrument in locations where the temperature is

· For the terminal block and connector, correctly make wiring while

When using a solderless terminal, select a M3 terminal having a coated

Fasten screws of the power supply input terminal and function terminal

Insufficient fastening may cause short circuit, fire, or malfunction.

Power cable thickness : AWG18 or higher (UL-approved product)

When the power is turned on, perform a warm-up operation for at least 15

Never remove or replace a slot board, or never add a board to an empty

· Supply the power to the instrument from a line separated from other power

Be sure to use a power cable with a length of 1 m or less (AWG18 or

Do not supply the power to the instrument from a line in parallel with or in

Separate the instrument as much as possible from an apparatus which

generates strong high frequency or surge, and use a surge killer and a line

Separate the instrument from an apparatus which generates a strong

After grounding the shielding wire of the Digital Tachometer to the panel,

If measures of noise are required, be sure to connect the instrument to a

Separate the power cable as much as possible from the signal cable.

Do not extend the signal cable more than necessary

Use a shielded cable as the signal cable.

Power supply terminal block fastening torque : 0.5N • m

RS gate terminal block fastening torque : 0.22 to 0.25N • m

steam or where there is high humidity or lots of dust

extremely high or locations subject to direct sunlight. There is a risk of fire.

fire or electric shock.

A CAUTIONS

minutes.

compatibility

equipment

filter

higher, UL-approved product).

combination with a power line

electric or magnetic field

slot

Cautions on wiring

checking the name and polarity.

block with the specified torque

Power cable length : 1 m or less10

RS gate cable thickness : AWG26 to AWG18

Cautions on installation for CE marking and EMC

Cautions on activation and maintenance

clamp section and a width of 5.8mm or less.

#### ① Main unit (TM-3100 Series)



#### ② Attachment fitting ③ Instruction manual (Specification/basic operation editions)

# Name and Function of Each Section

### 1 Front panel



in rone panor				
1		4	SET/NEXT	This switch is used to apply a setup item or select a following setup item during parameter setup.
CP1 CP2 CP3 r/min		5	START/^	This switch starts start-stop (SS) measurement (MANUAL), setup for start-stop (SS) measurement (AUTO), reached speed time measurement (A.TIME), and section data memory (P.MEM) measurement; and performs addition during parameter setup.
	5 6 7 8	6	STOP/∨	This switch stops start-stop (SS) measurement (MANUAL), setup for start-stop (SS) measurement (AUTO), reached speed time measurement (A.TIME), and section data memory (P.MEM) measurement; and performs subtraction during parameter setup.
<ol> <li>Display device</li> </ol>	This fluorescence indicator tube displays various measurement values and setup conditions.	1	RESET/<	This switch recovers the comparator; resets the maximum, minimum, and average values; and moves the cursor to the left during parameter setup.
2 SIG	This green LED indicates the state of a signal input from the SIG IN terminal block. Blinks (lights up) each time a signal is input.	8	COND/>	This switch checks setup parameters and data; and moves the cursor to the right during parameter setup. Pressing the "SET/NEXT" switch during check
3 MENU	This switch selects the measurement mode or setup mode. When pressed in the setup mode, the measurement mode or setup mode main menu is selected. When pressed for 2 seconds or longer in the setup mode, the measurement mode is selected.			operation selects a following check item. Pressing this switch for 2 seconds or longer locks the keys. In the keylock mode, if you perform a key operation during keylock, "K.P." (Key Protect) is displayed at the bottom center of the display unit.



POWER	Power supply unit
Slot	Standard : 100V to 240VAC Option : 12 to 24VDC (TM-0301)
Slot A	Comparator output function(TM-3140 or option/TM 3 outputs for 6-digit upper- and lower-limit settings
Slot B	External output function (TM-3120 or option)
	TM-3120 : BCD open-collector 6-digit parallel o Applicable connector ; HDRA-E36MA+ (connec HDRA-E36LPTH (case)
	TM-0321(option) : BCD-TTL 6-digit parallel out Applicable connector ; HDRA-E36MA+ (connec HDRA-E36LPTH (case)
	TM-0350(option): EXTERNAL (RS-232C+GAT Applicable connector ; MC1, 5/10-ST3.5
Slot C	Analog output function(TM-3130 or option/TM-032 Voltage/current selection Output voltage range : 0 to 10V, 0 to 5V, 1 to 5V Output current range : 4 to 20mA, 0 to 16mA
Slot D	Signal input function (common to the TM-3100 Ser AC/DC amplification selection Voltage/non-voltage input, open collector Applicable detector : MP, LG, and RP Series

good ground. Refer to the Noise measures installation diagram (Fig. 1) on the back.

 $\pm$  indicates the function grounding.

connect the metal panel to a good ground.

Do not touch a terminal when the power is ON.

· If you hear thunder, do not touch any metal parts of the instrument or the





#### BCD pin assignment

	Pin	Signal		Pin	Signal	
	1	BCD output	1 × 10 °	19	4×104	
(TM-0340)	2		2 × 10 °	20	8×104	
ings	3		4 × 10 °	21	BCD output 1 × 10 5	
	4		8 × 10 °	22	2 × 10 5	
el output	5	BCD output	1 × 10 <sup>1</sup>	23	4×105	
nnector)	6		2 × 10 <sup>1</sup>	24	8×105	
se)	7		4 × 10 <sup>1</sup>	25	Start input	
output	8		8 × 10 <sup>1</sup>	26	Stop input	
se)	9	BCD output	1 × 10 <sup>2</sup>	27	Reset input	
ATE)	10		2 × 10 <sup>2</sup>	28	NC	
JAIL)	11		4 × 10 <sup>2</sup>	29	NC	
-0330)	12		8 × 10 <sup>2</sup>	30	NC	
	13	BCD output	1 × 10 <sup>3</sup>	31	NC	
V	14		2 × 10 <sup>3</sup>	32	NC	
	15		4 × 10 <sup>3</sup>	33	Data request	
Series)	16		8 × 10 <sup>3</sup>	34	NC	
	17	BCD output	1 × 10 <sup>4</sup>	35	Print command	
	18		2 × 10 <sup>4</sup>	36	GND	

Common specification	
1. Input unit	
① Input amplification format	AC/DC coupling selectable
2) AC amplifier	Signal wave: Sine wave 0.2 to 45 Vrms Signal voltage range: Square wave 0.6 to 63 Vp-p
	Signal frequency range: 1Hz to 100kHz
3 DC amplifier	Signal wave: Rectangle wave having a pulse
	width of 5µs or more Signal voltage range: Hi level ; +4 to +30 V Lo level : -1 to +1 V
	Signal frequency range: 0.1Hz to 100kHz Time measurement: 10ms to 3600s
<ol> <li>Input impedance</li> </ol>	10kΩ or higher
5) Input format	Voltage/non-voltage input Open collector
6 Low-pass filter	OFF/100Hz/20kHz selectable
⑦ Input connector	Terminal block
2. Function calculation met	thod
Time has device	Crystal oscillator (20 MHz)
3 Rotational sneed measureme	en accuracy
	<ul> <li>Display value x (±0.01%)±1 count or less</li> <li>The display value indicates the count value except the decimal point.</li> </ul>
④ Measurement time	10ms + 1 period time (Periodic calculation method)
5) Auto zero	OFF, 0.5 to 10 s (1s as factory setting) OFF, 0.5s, 1.0s, 2.0s, 3.0s, 4.0s, 5.0s , 6.0s, 7.0s, 8.0s, 9.0s, 10.0s Except the setup time, the display value is zeroed if a signal is not input for 11 second
	or longer. In passage time measurement, a measurement error results if a signal is not input for 3600 seconds or longer.
(6) Rapid deceleration follow-up	o function If the input signal rapidly decreases and an input signal is not input for about 1 second or longer, measurement automatically decelerates with this function and then zeroed in about 11 seconds later.
⑦ Moving average	OFF (factory setting), 2, 4, 8, 16, 32, 64,128 times
8 Peak-hold function	OFF (factory setting), average, maximum, minimum
Section data	Holds the peak value between start and stop commands.
Setup section	
1) Panel condition memory	Holds setup conditions
	Memorizes the measurement conditions at power ON/OFF and 4 other kinds of
Dulas estas	measurement conditions.
ruise setup     Roller diameter setur	1 to 999999 P/K
A Distance between pulses	0.1 to 99999 9 mm
Distance between pulses     S     Processing time	0.1 to 99999 9 mm
6 Factor	9.99999 x 10E(-3 to 3) EU/PULS
<u>.</u>	( ,
4. Display section	Elugramana indicator tyles
Display unit     Refresh time	Average display 0.2s (factory setting) 0.4s
	0.5s, 0.6s, 0.8s, 1.0s to 10s (in 1.0-s steps)
③ Unit display	<ul> <li>(A) Rotational speed (ROTATION):</li> <li>r/s, r/min, r/h</li> <li>(B) Circumferential speed (L.SPEED):</li> </ul>
	mm/s, m/s, mm/min, m/min (C) Moving speed (VELOCITY) :
	mm/s, m/s, mm/min, m/min, km/min, mm/h, m/h, km/h (D) Period (PERIOD) : s, min
	(E) 1/s (number of times) (TIMES) :
	1/s, 1/min, 1/h (F) Frequency (FREQ) : Hz, kHz (G) Flow rate (FLOW) : ml/s ml/min ml/h l/s 1/min 1/h
	(H) Passage time (P.TIME): s, min (I) User-defined engineering unit (OTHER): EU/s, EU/min, EU/h
Number of decimal points	OFF (factory setting)Number of decimal points below data (1, 2, 3)
(b) Number of zero-fixed digits	OFF (factory setting), minimum digits $(1, 2)$ Blinks in synchronization with the input
T Error indication	Burks in synchronization with the input signal. Backup memory error, board error, input
	frequency over, display digit over, memory full error, setup value error

LOW, MID, HI

(8) Brightness selection

tsection		2 Load resistance
output	(A) Output voltage: Hi (+4.5 V or higher), Lo (+0.5 V or lower)	
	(B) Output logic: Negative logic	(3) Linearity
	(C) Load resistance: $100k\Omega$ or higher	(4) Analog output
supply section for	or detector	5 Zero drift
voltage	12VDC±10%	6 Span drift
um output current	100 mA	⑦ Output refresh
*		
al specifications		•TM-3140 (wi
nent type	Built-in type	① UPPER setup
rating	100 to 240VAC, 50/60Hz, 30 VA max.	
consumption	13 to 21VA (TM-3120)/	2 LOWER setup
	16 to 5VA (1M-3130) 12 to 21VA (TM-3140)/	3 OK setup func
	20 to 30VA (ANALOG, BCD, COMP)	
Overvoltage category	y II Double insulation structure	(4) ERROR setup
ric strength	1500VAC (between AC line and FG)	(5) Output format
on resistance	More than 10M ohms (500VDC)	© • • • • • • • • • • •
ing environment	Indoor use only	
ing temperature and	humidity 0 to $\pm 50^{\circ}$ C 30 to 80%RH (without condensation)	6 Measurement
e temperature and hu	midity	
- 	-10 to $+60^{\circ}$ C 30 to $85^{\circ}$ RH (without condensation)	
e degree 2	2000 m max	
limensions	96(W) x 48(H) x 140(D) mm or less	
:	About 340g (ANALOG, BCD, COMP)	
able standard	CE marking	
	• EN61010-1:2001 (2nd) • EN61326 1:2006	⑦ COMP delay f
	CE: This mark is the EC command compatibil-	
	ity declaration mark.	(8) Reset function
	; This mark indicates the double insulation	9 Maximum con
	structure.	1 Output format
sories		1 Output refresh
ion manual (Specific	cations, Basic Operations Reference: ×1 each)	
nent fitting ( $\times$ 2)		●TM-3100 Set
		1. DC power ree
20 (with BCD/ope	n collector output function) specifications	(1) Power voltage
	(A) Narmal mada: Cantinuaudu autauta tha	2 Power consum
	(A) Normal mode: Continuously outputs the print command at every approx. 100ms.	_
	(B) Request mode: Outputs data for each request	
	within at least 50ms after reception of a request	
	signal.	2. BCD-TTL out
signal		① Function
D output	(a) Output mode: 6-digit parallel output (b) Output format: Open collector	
	(c) Maximum sink current: 32 mA max.	(2) Output format
	(d) Output withstand voltage: 24 V max. (e) Output logic: Positive logic	(3) Output level
	(f) Data refresh time: 100ms or less	④ Output current
Normal (CON	ITINUE) mode	0.00.0000/mat
BCI	D  data	3. R5-232C/gal
	About 100ms	$\frac{1}{2}$ RS-232C comi
Print com	imand	$\frac{\textcircled{2}}{3}$ RS-232C gate in
Request mo	de About 10ms	Rotation change
	50ms or more	
Request s	About 10µm	
BCI	D data	
Print com	About 10ms	5 Measurement
T fint com	50ms or less	
ignal		
quest signal	(a) input mode: Negative logic (with a pulse width of $10\mu$ s)	
	(b) Operating edge: Falling edge	6 Section data mer
te function	(c) input voltage: 11L Start, stop, reset	
	5tat, stop, 1000	(7) Acceleration calcu
30 (with analogu	ue output function) specifications	8 Acceleration measurements
signal (voltage/curr	(a) Output method: 12 bit D/A conversion method	(9) Reached sneed t
	(a) Output method. 12-bit D/A conversion method	C speed t

(A) Output voltages IIi (145 V og higher) I a	(2) Load resistance	(a) Voltage output: $100k\Omega$ or higher (b) Current output: $500\Omega$ or less
(A) Output voltage. HI ( $\pm 4.5$ v of higher), Lo ( $\pm 0.5$ V or lower)	3 Linearity	±0.3%/F.S
(B) Output logic: Negative logic	Analog output adjustment	(a) Voltage output: ±5%/FS or higher
(C) Load resistance: 100kΩ or higher		(b) Current output: $\pm 3\%$ /F.S. or higher
detector	5 Zero drift	±0.05%/F.S./°C
12VDC±10%	6 Span drift	±0.05%/F.S./°C
100 mA	⑦ Output refresh time	10ms, 20ms, 50ms, 100ms, 200ms, 500ms, 1s
	●TM-3140 (with compara	ator output function) specifications
Built-in type 100 to 240VAC, 50/60Hz, 30 VA max	① UPPER setup function	6-digit setup The relay turns ON when UPPER ≦ Indicated value.
11 to 19VA (TM-3110) 13 to 21VA (TM-3120)/ 14 to 21VA (TM-3120)/	② LOWER setup function	6-digit setup The relay turns ON when LOWER > Indicated value.
10 to 5 VA (1M-5150) 12 to 21 VA (TM-3140)/ 20 to 30 VA (ANALOG, BCD, COMP)	③ OK setup function	The relay turns ON when UPPER or LOWER is OFF.
Double insulation structure	④ ERROR setup function	The relay turns ON only when an error other than RS communication occurs.
.500VAC (between AC line and FG) More than 10M ohms (500VDC)	5 Output format	1-make contact output3 outputs (COMP1, COMP2, and COMP3) (UPPER, LOWER, OK, and ERROR for each)
indity $0 \text{ to } +50^{\circ}\text{C}$ 30 to 80%RH (without condensation) idity $10 \text{ to } +60^{\circ}\text{C}$ 30 to 85%RH (without condensation) 2000 m max.	(6) Measurement mode	Selection of comparator operation mode (A) Automatic recover mode: The comparator automatically recovers when the rotational speed returns within a setup range. Comparator hysteresis: Adds hysteresis to the setup value when the comparator recovers. (B) Hold mode: Holds the state even if the
About 340g (ANALOG, BCD, COMP)         CE marking		(B) four mode mode mode state even in the rotational speed returns within a setup range. (C) Shot output function: Holds the comparator output time for a fixed time duration.OFF (factory setting), 10 to 2000ms in 10-ms steps
EN61010-1:2001 (2nd)     EN61326-1:2006 CE: This mark is the EC command compatibil-	⑦ COMP delay function	The comparator operates when the setup value is continuously exceeded for setup time.0 to 1000ms in 50ms steps
ity declaration mark.	Reset function	Returns to the comparator hold mode.
; This mark indicates the double insulation tructure.	9 Maximum contact capacity	30VCD/1A, 250VAC/1A
· · · · · · · · · · · · · · · · · · ·	1 Output format	Terminal block
	1) Output refresh time	About 10ms
<ul> <li>A) Normal mode: Continuously outputs the print command at every approx. 100ms.</li> <li>(B) Request mode: Outputs data for each request igned Outputs, data, and the print command</li> </ul>		7VA (TM-3120) 9VA (TM-3130) 7VA (TM-3140)
within at least 50ms after reception of a request signal.	2 BCD-TTL output specific	15VA (ANALOG, BCD, COMP)
a) Output mode: 6-digit parallel output	① Function	Same as TM-3120 BCD output specifications except for (2)-(A)-(b).
(b) Output format: Open collector	2 Output format	TTL
(d) Output withstand voltage: 24 V max.	3 Output level	Hi level $+3.8$ to $+5.25$ V Lo level 0 to $+0.4$ V
f) Data refresh time: 100ms or less	④ Output current	4 mA max.
NUE) mode	3. RS-232C/gate specificati	ions (TM-0350)
	① RS-232C communication	Serial communication (start-stop)
nd Auout 100ms	(2) RS-232C baud rate	9600 bps, 19200 bps
al $b \to b \to$	(3) K3-232C gate input connector     (4) Rotation change rate	a) Calculates rotational speed, circumferentia speed, moving speed, period, passage time number of times, and flow rate variation value. b) Calculates variation value for reference data Reference data ; Section average measuremen value, user setup (1 to 999999)
nd About 10ms i i i i i i i i i i i i i i i i i i i	(5) Measurement accuracy of ro	tation change rate (±0.02% x Maximum section variation ±2 count)/(±0.01 x Reference value ±1 count) Maximum section variation =  (Maximum or minimum value in measurement section
a) Input mode: Negative logic (with a pulse width of 10µs) b) Operating edge: Falling edge c) Input voltage: TTI	6 Section data memory function	whichever having a larger difference from reference value) - Reference value  Stores the average, maximum value, minimum
itart, stop, reset	(7) Acceleration solution function	value, and change rate within setup time for 48 sections.
output function) specifications	Acceleration calculation function     8 Acceleration measurement accuracy	tial speed, and moving speed V1-V2 = Speed difference for 1 second
t selection) (a) Output method: 12-bit D/A conversion method	S Reached speed time function	$\pm 0.02\%$ x (V1-V2) $\pm 2$ count Measures the time duration until the stop
The resolution may decrease depending on the	1	command value is reached from the star
setup value. b) Output voltage range: 0 to $10V$ 0 to $5V$ 1 to $5V$		command value.

# **Outside dimensions**





# **Error indication**

Error No.	Name	
E01	Backup memory error	ן ו
E02	Board error	1
E11	Input frequency over	Ι
E12	Number of display digits exceeded	I
E13	Memory full error	I c t
E15	Setup value error	I a (

#### · Error display position during "1LINE" display



## Noise measures installation diagram (Fig. 1) Parts list

Part name	Manufacturer	Mod
Line filter	TDK	ZHC
Surge killer	Phoenix Contact	F-M
Surge killer	Phoenix Contact	VAL-N
Surge killer	Phoenix Contact	VAL-N
Base for surge killer	Phoenix Contact	VAL
		-

\* For details, refer to the Installation Manual (download version) on our site (http://www.onosokki.co.jp).

Contact your agent or nearest Ono Sokki sales office for the details of the above parts (line filter, surge killer, base for surge killer etc.).



#### Description

The backup memory have failed. If the error is not canceled, contact your dealer or Ono Sokki sales office nearby.

The optional board currently used cannot be recognized correctly. Contact your dealer or Ono Sokki sales office nearby.

Displayed if the input frequency exceeds 100kHz.

Displayed if the result of display value calculation exceeds 9999999.

Displayed if the storage memory becomes full while the section data memory function is operating in the memory full mode.

Use the function after clearing the storage memory.

Indicates an inconsistent state as a setup value during setup related to multiple setup items such as upper- and lower-limit settings of the comparator. Check the settings before use.

#### Error display position during "2LINES" display



